



APPLY HEAT TO FLASHING
AND FORM BY HAND PRIOR
TO HOT AIR WELDING

NOTES:

1. REMOVE ALL LEAD AND OTHER FLASHING BEFORE INSTALLING FIELD FABRICATED PIPE SEAL.
2. TEMPERATURE OF PIPE MUST NOT EXCEED 120° F (49° C).
3. FLEX TPO NON-REINFORCED MEMBRANE WRAPPED AROUND PIPE SHALL HAVE MINIMUM 1-1/2" (40 mm) VERTICAL HOT AIR WELD.

TITLE	
FIELD FABRICATED PIPE FLASHING	
NAME	
DETAIL NO. 4.40	
DRAWN BY:	DATE:
SK	8/2010
APPLICABLE TO ALL FLEX	
TPO ADHERED SYSTEMS	
FLEX MEMBRANE INTERNATIONAL	2670 LEISCZ'S BRIDGE RD. LEESPORT, PA 19533 800-969-0108 FlexRoofingSystems.com