



APPLY HEAT TO BASE FLANGE OF FLEX SEALANT POCKET
AND FORM BY HAND PRIOR TO HOT AIR WELDING

NOTES:

1. TEMPERATURE OF PIPE MUST NOT EXCEED 120° F (49° C).
2. SEALANT POCKET TO BE MINIMUM 1" (25 mm) FROM PENETRATION ON ANY SIDE.
3. APPLY PRIMER TO PENETRATIONS AND FLEX FLASHING/SEALANT POCKET PRIOR TO FILLING WITH MOLDED POCKET SEALANT.
4. MOLDED POCKET SEALANT MUST COMPLETELY FILL SEALANT POCKET AND MUST BE CROWNED TO PREVENT PONDING OF WATER.

TITLE		FLEX TPO PITCH POCKET	
NAME		DETAIL NO. 4.91	
DRAWN BY:		DATE:	
SK		12/2017	
APPLICABLE TO ALL FLEX			
TPO ADHERED SYSTEMS			
FLEX MEMBRANE INTERNATIONAL		2670 LEISCZ'S BRIDGE RD. LEESPORT, PA 19533 800-969-0108 FlexRoofingSystems.com	