



APPLY HEAT TO FLASHING AND FORM BY HAND
PRIOR TO HOT AIR WELDING

NOTES:

1. REMOVE ALL LEAD AND OTHER FLASHING BEFORE INSTALLING FIELD FABRICATED PIPE SEAL.
2. TEMPERATURE OF PIPE MUST NOT EXCEED 120° F (49° C).
3. FLEX NON-REINFORCED MEMBRANE WRAPPED AROUND PIPE SHALL HAVE MINIMUM 1-1/2" (40 mm) VERTICAL HOT AIR WELD.
4. INSTALL A MINIMUM OF 4 FASTENING PLATES AROUND PIPES WITH A DIAMETER UP TO 6" (150 mm). ADDITIONAL FASTENING PLATES WILL BE REQUIRED FOR PIPES GREATER THAN 6" IN DIAMETER AND SHALL BE SPACED 12" (300 mm) ON CENTER MAXIMUM.

FASTENERS/PLATES ARE NOT REQUIRED ON ADHERED SYSTEMS UNLESS PIPE DIAMETER EXCEEDS 18" (500 mm).

5. REFER TO MANUFACTURERS APPROVALS FOR MEMBRANE FASTENING CRITERIA FOR PROPER FASTENERS AND PLATES.

6. APPROXIMATELY 1/8" (3 mm) DIAMETER BEAD OF CUT-EDGE SEALANT IS REQUIRED ON ALL NON FACTORY CUT EDGES OF FLEX TPO PLUS REINFORCED MEMBRANE.

TITLE	
FIELD FABRICATED PIPE FLASHING	
NAME	
DETAIL NO. 4.40	
DRAWN BY:	DATE:
SK	8/2012
APPLICABLE TO ALL FLEX TPO	
MECHANICALLY FASTENED SYSTEMS	
FLEX MEMBRANE INTERNATIONAL	2670 LEISCZS BRIDGE RD. LEESPORT, PA 19533 800-969-0108 FlexRoofingSystems.com