



APPLY HEAT TO BASE FLANGE OF SURE-WELD SEALANT POCKET AND FORM BY HAND PRIOR TO HOT AIR WELDING

NOTES:

1. TEMPERATURE OF PIPE MUST NOT EXCEED 120° F (49° C).
2. FLEX PITCH PAN SEALANT PRIMER MUST BE APPLIED TO ALL INSIDE SURFACES AND PENETRATIONS PRIOR TO FILLING WITH SEALANT.
3. FILL POCKET COMPLETELY WITH TPO MOLDED POCKET SEALANT UNTIL RIM IS COVERED WITH SEALANT; ENSURE ALL VOIDS ARE FILLED.
4. SEALANT POCKET TO BE MINIMUM 1" (25 mm) FROM PENETRATION ON ANY SIDE.
5. ON MECHANICALLY-FASTENED SYSTEMS, INSTALL A MINIMUM OF 4 FASTENING PLATES AROUND SEALANT POCKETS WITH A DIAMETER UP TO 6" (150MM). ADDITIONAL FASTENING PLATES WILL BE REQUIRED FOR SEALANT POCKETS GREATER THAN 6" IN DIAMETER AND SHALL BE SPACED 12" (300MM) ON CENTER MAXIMUM. FASTENERS/PLATES ARE NOT REQUIRED ON ADHERED SYSTEMS UNLESS SEALANT POCKET DIAMETER EXCEEDS 12" (300MM)
6. REFER TO MANUFACTURERS APPROVALS FOR MEMBRANE FASTENING CRITERIA, MEMBRANE FASTENING CRITERIA, FOR PROPER FASTENERS AND PLATES.
7. APPROXIMATELY 1/8" (3MM) DIAMETER BEAD OF FLEX CUT-EDGE SEALANT IS REQUIRED ON ALL NON FACTORY CUT EDGES OF FLEX TPO REINFORCED MEMBRANE

TITLE		FLEX TPO PITCH POCKET	
NAME		DETAIL NO. 5.40	
DRAWN BY:	SK	DATE:	8/2012
APPLICABLE TO ALL FLEX TPO			
MECHANICALLY FASTENED SYSTEMS			
FLEX MEMBRANE INTERNATIONAL		2670 LEISCZS BRIDGE RD. LEESPORT, PA 19533 800-969-0108 FlexRoofingSystems.com	