



FLEX LA432M
LOW VOC ELVALOY® AND PVC BONDING ADHESIVE

Product Description: Flex LA432M is a contact type bonding adhesive designed for bonding Elvaloy ® and PVC membranes and flashing to horizontal and vertical roof substrates. The adhesive has been engineered to provide ultimate bonding strength and meet all stringent VOC regulations in the USA.

Advantages:

Table with 2 columns and 3 rows listing advantages: High Initial Tack, Fast Drying Solvent System, Contains no chlorinated solvents, Excellent Green Strength, Easy Application: brush, roller, or spray, Excellent heat resistance.

Flammability: Red Label – Extremely Flammable

Typical Properties:

Table with 2 columns: Property and Typical Value. Rows include Base, Coverage, Flash Point, Weight/Gallon, Dry Time, Application, VOC content, Shelf Life, Open time, and Color.

\*Reports have associated repeated and prolonged occupational exposure to solvents with permanent brain and nervous system damage.

\*\*The shelf life for an unopened container of this adhesive stored at temperatures between 60°F (15.6°C) and 95°F (35°C) is 1 year from date of manufacture. Store out of direct sunlight in a cool, well ventilated area. Avoid storing container directly on the floor or against an outside wall.

KEEP OUT OF THE REACH OF CHILDREN. FOR PROFESSIONAL OR INDUSTRIAL USE ONLY. USE ONLY WITH APPROVED EQUIPMENT. SALE TO CONSUMER IS IN VIOLATION OF FEDERAL LAW. SEE SDS FOR ADDITIONAL INFORMATION.

If you do not understand, or cannot read all directions, cautions, and warnings, do not use this product.

**Directions for Use:**

- Apply adhesive to the membrane and substrate which are clean, dry, and free of debris. Apply at the rate of approximately 120 square feet per gallon per surface, sufficient to bond 60 square feet of membrane in place. The coverage rate will vary according to the porosity of the substrate. Consult your Flex Roof Systems representative for specific substrate coverage.
- Apply adhesive using a solvent resistant 3/8" medium nap roller.
- Allow adhesive to partially dry (approximately 5-10 minutes) to a tacky feel when touched with the back side of a dry finger before bonding membrane to substrate.
- Mate the membrane to the substrate avoiding any air entrapment and apply pressure by means of a roller or push broom to assure complete bonding.
- Apply only when the temperature is a least 50°F (10°C) and rising.

**Attention:**

- Empty containers remain hazardous until all flammable vapors, which may explode upon ignition, are gone from residue and container. Observe all labeled hazard precautions.
- Do not cut, puncture, or weld while hazard exists. Do not reuse empty containers. Dispose of according to all federal, state, and local regulations.

**Exclusion of Warranties:**

Install as directed on Flex Product Data Sheet. User determines suitability for intended use and assumes all risk and liability. This product is sold "as is". Except as required by law, there are no warranties, express or implied, including without limitation, warranties of merchantability and fitness for a particular purpose. If terms are not acceptable, return unopened product to place of purchase. Damages in excess of the purchase price of these products.

If you have any questions or require additional information please contact Flex Technical Services.